

ASSEMBLY INTERNAL TYPE

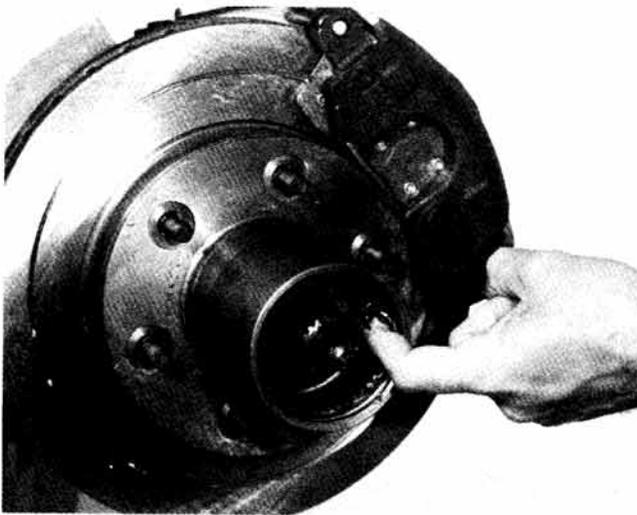


Figure 13

1005-11

Lubricate the hub spline and axle shaft spline with Moly XL hi-speed grease.

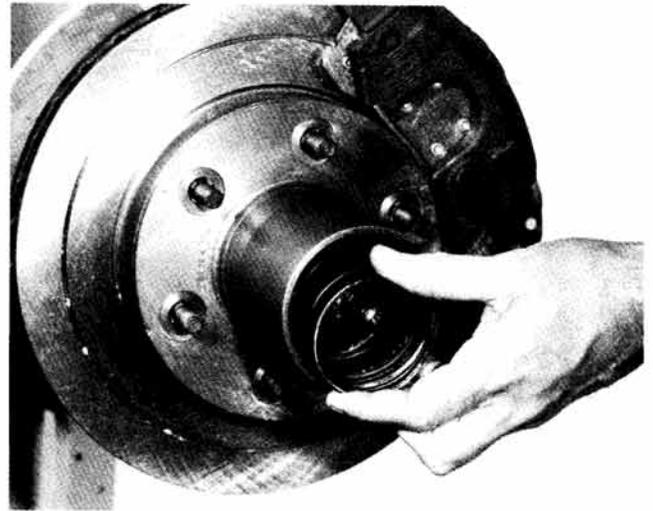


Figure 15

1005-13

Assemble coil pressure spring with large end entering first. NOTE: SOME HUB LOK DESIGNS USE A COIL SPRING THAT HAS THE SAME DIAMETER ON BOTH ENDS AND MAY BE ASSEMBLED IN EITHER DIRECTION.

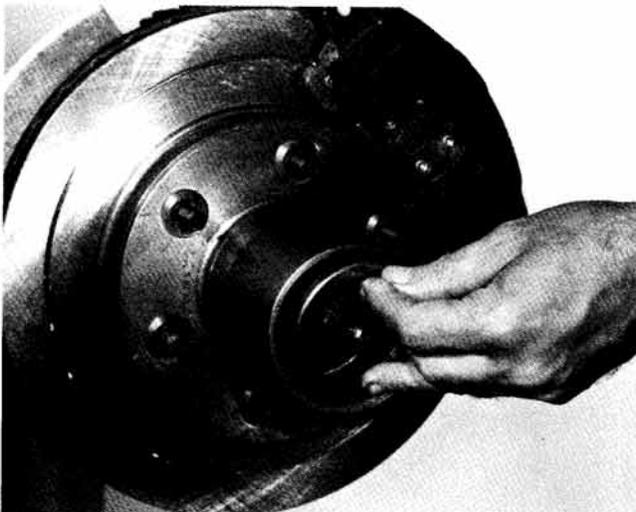


Figure 14

1005-12

Assemble spring retainer plate as shown with the recessed undercut area going in first. Be sure it seats against the bearing.

NOTE

Model 60 Hub Lok Kit Number 660055 does not use the Spring Retainer Plate. Proceed to Figure 15 and continue assembly procedures.

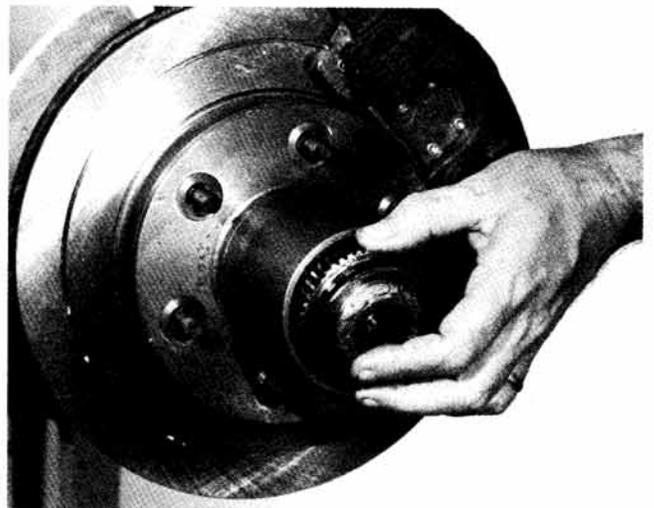


Figure 16

1005-14

Assemble inner clutch ring and axle shaft sleeve if face tooth design or outer clutch ring and inner clutch ring if sliding tooth design. Notice that the teeth are meshed together in a locked position for easy assembly. Refer to exploded view for proper parts orientation and identification. It may be necessary to rock the hub back and forth for spline alignment. Keep the two clutch rings in LOCKED position. Assemble axle shaft snap ring. Be sure snap ring is fully seated in the snap ring groove of the shaft.