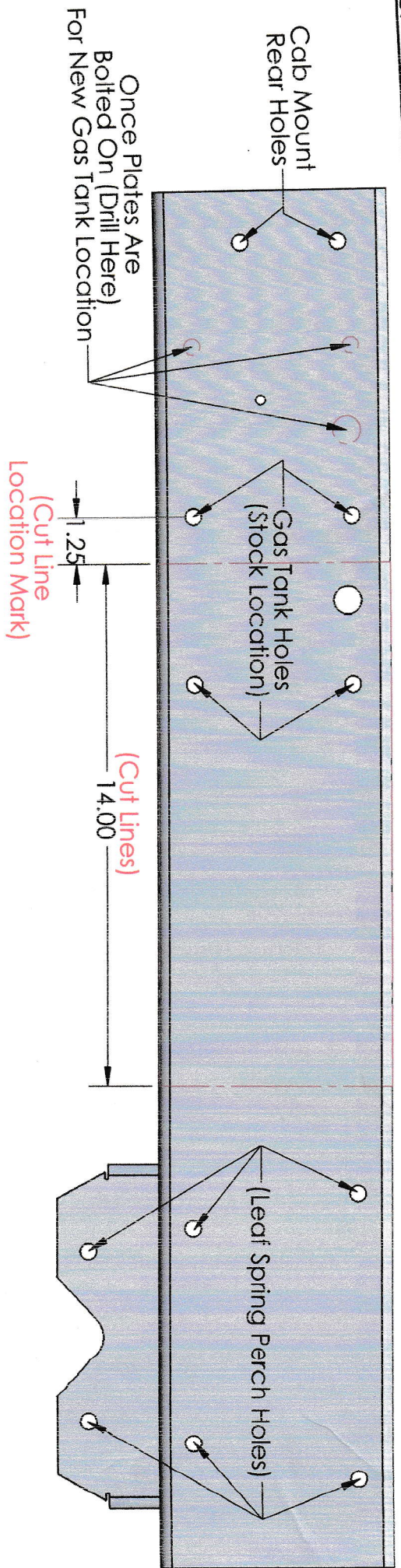
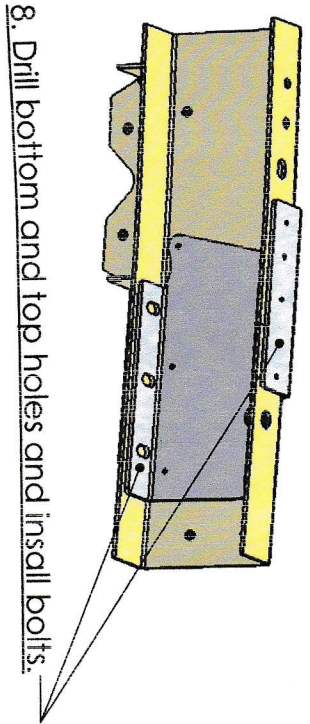


3-87 C-10 Long To Short Bed Conversion Brackets



1. Remove gas tank, drive line, and front leaf spring mount.
2. Remove necessary rivets at rear cab mount and leaf spring mount area.
3. Drill all hole to 7/16 (No larger).
4. **Cut frame as shown above.**
5. Slide frame together while carefully hand bending brake lines in a nice arch.
6. Install inner/outer frame brackets, and leaf spring perch with **(All)** bolts loosely hand tighten.
* There may be one hole on leaf spring mount that needs to be hit with 7/16 drill bit to get bolt to go in.
7. Torque down all bolts once all bolt are loosely installed.



9. Drill out new gas tank mount holes. If single gas tank use provided hardware to fill in holes in bracket.
10. Weld Outer BxB brackets as much as you can in rectangle area here.
11. Cut off 6 inches from rear frame to complete the conversion

